Right End Plate Frame - Top close out
Right End Plate Frame - Downstream close out
Right End Plate Frame - Upstream close out
Right End Plate Frame - Nose side close out
EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL

REV.

THIRD ANGLE PROJECTION

MATERIAL

DEBUR & BREAK ALL SHARP EDGES

SURFACES

MACHINED

FINISH

NOTED

OTHERWISE

UNLESS

DIMENSIONS ARE IN INCHES

TOLERANCES ARE:

DIM & TOL PER ASME Y14.5.

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

TOLERANCES ARE:

±.003 ±.001 ±.000

NOTES

All Dimensions are in Inches

Unless otherwise stated diametric tolerance for holes is +/- 0.003 inches

Positional tolerance for holes is 0.006 Inches

All holes to be burr free, however, sharp edges are permitted

All dimensions are at 68 Deg F
EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL

DIM & TOL PER ASME Y14.5.
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHESTOLERANCES ARE:

R FRACTIONS     DECIMAL
±± .XX  ±± .X   ±±± ± .XXX

SURFACES MACHINED
FINISH NOTED
UNLESS OTHERWISE

OPERATED BY
OFFICE OF SCIENCE
U.S. DEPARTMENT OF ENERGY

JOHNSON LAB
THOMAS JEFFERSON NATIONAL ACCELERATOR FACILITY
HALL B - 12 GEV DRIFT CHAMBER SYS MACH/STRUCTURE
REGION 3

KALYAN JINURI
25 Sep 08
ALUMINUM ALLOY 6051-T651
EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL

DIM & TOL PER ASME Y14.5 . UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS     DECIMAL          ANGLES
± .XX           ± .X           ±±

MACHINED SURFACES NOTED UNLESS OTHERWISE

Operated by Office of Science
U.S. Department of Energy

Jefferson Associates, LLC
Jefferson Science Lab
Thomas Jefferson National Accelerator Facility
Hall B - 12 GEV
Drift Chamber Sys Mech Structure
Right End Plate Nose Side Close out

68.01° 68.01°