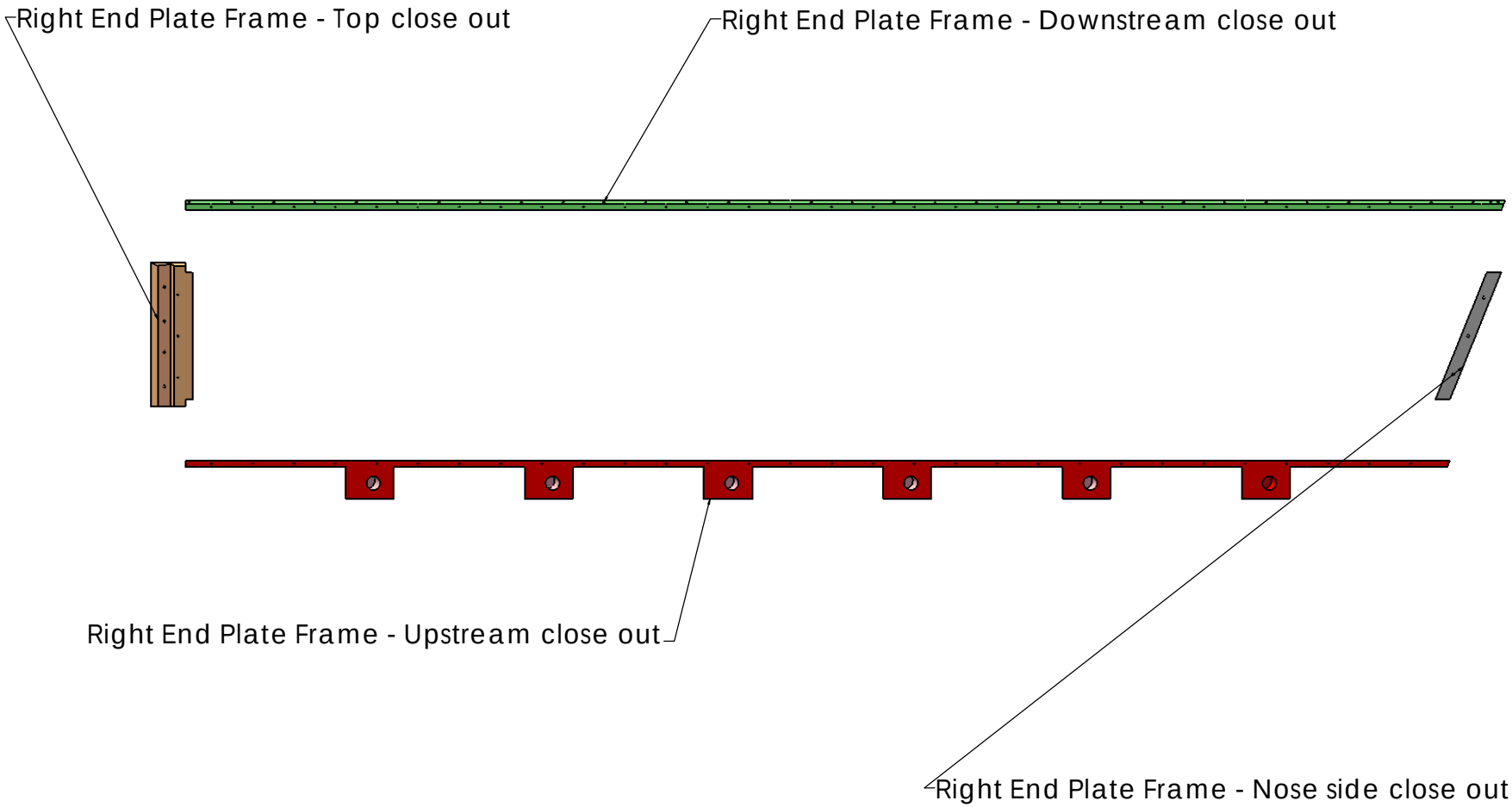
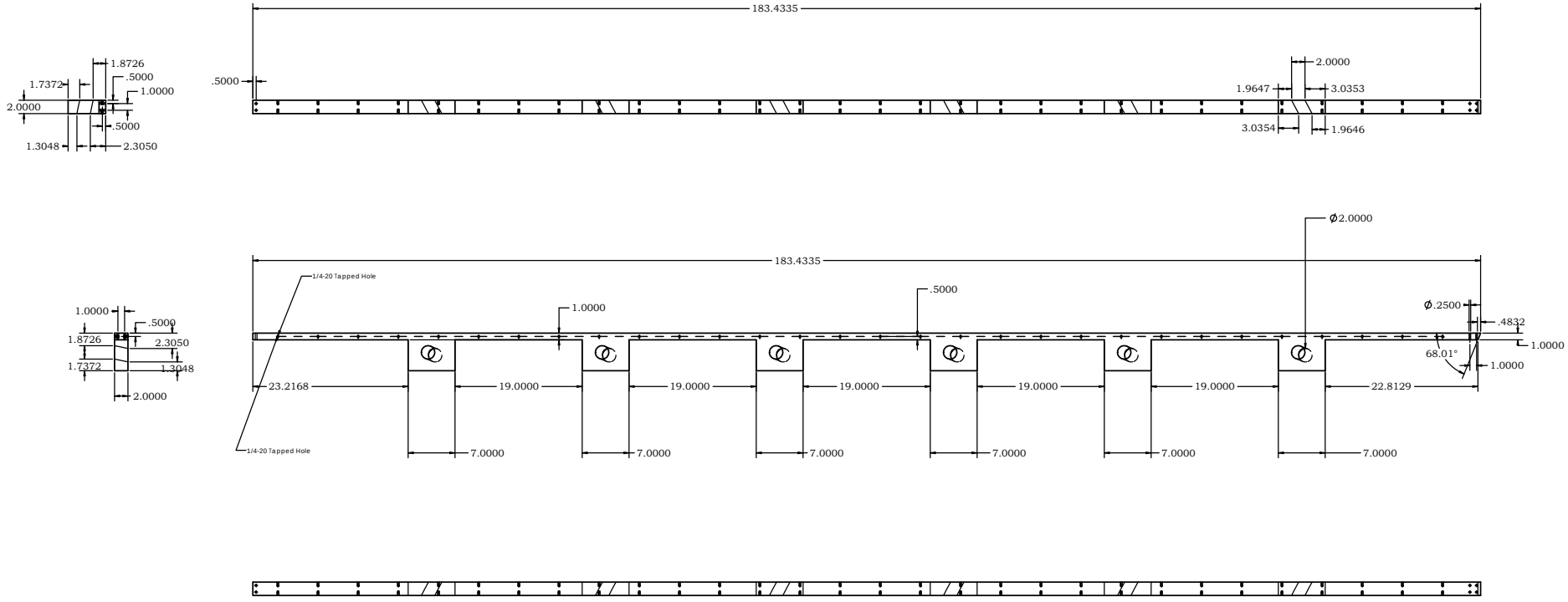


DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES	TRACKING NO.	U.S. Department of Energy Office of Science — Jefferson Lab — Operated by Jefferson Science Associates, LLC
MATERIAL: Aluminum Alloy 6051-T651	THIRD ANGLE PROJECTION	DRAWN: Kalyan Jinnuri 25 Sep 08	Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Right End Plate - Frame Assembly
FINISH: MACHINED SURFACES 32 UNLESS OTHERWISE NOTED REMOVE & BREAK ALL SHARP EDGES		CHECKED APPROVED APPROVED	SIZE: E — DWG. NO.: B00000-01-10-0009 — REV:
			SCALE: 1:6 — WEIGHT — SHEET 1 OF 5

EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL



Notes

All Dimensions are in Inches

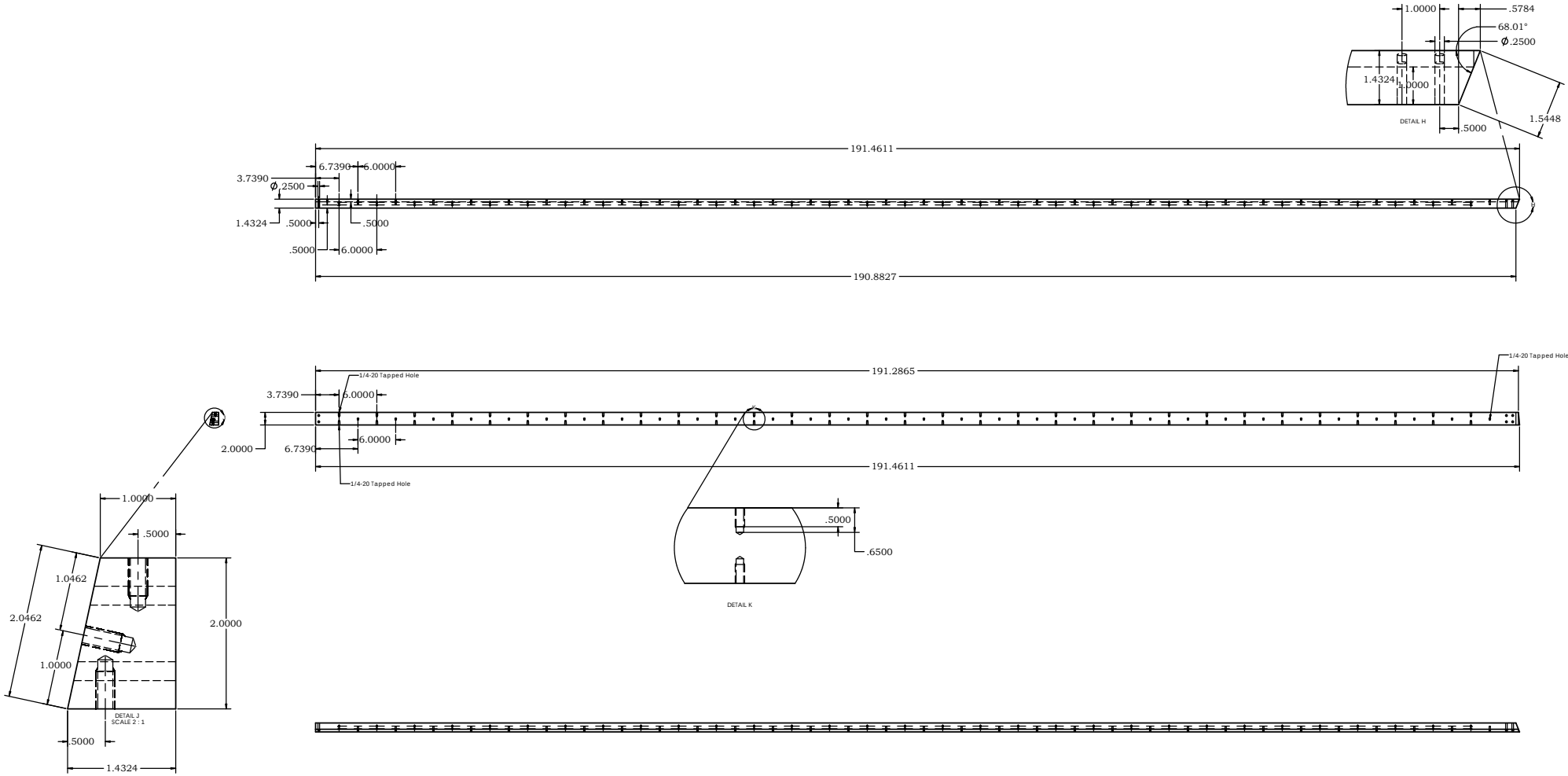
Unless otherwise stated diametric tolerance for holes is +/- 0.003 inches

Positional tolerance for holes is 0.006 Inches

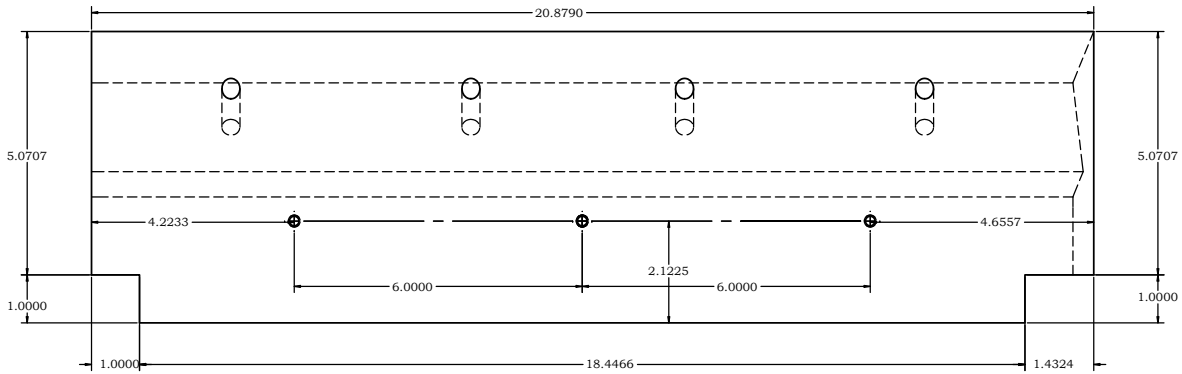
All holes to be burr free, however, sharp edges are permitted

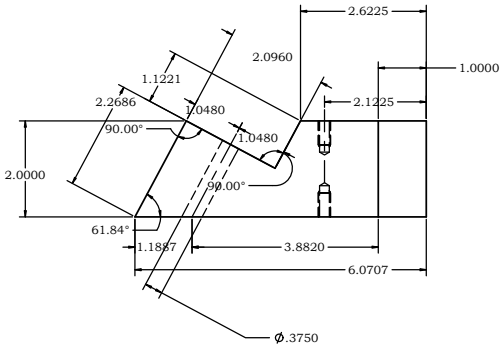
All dimensions are at 68 Deg F

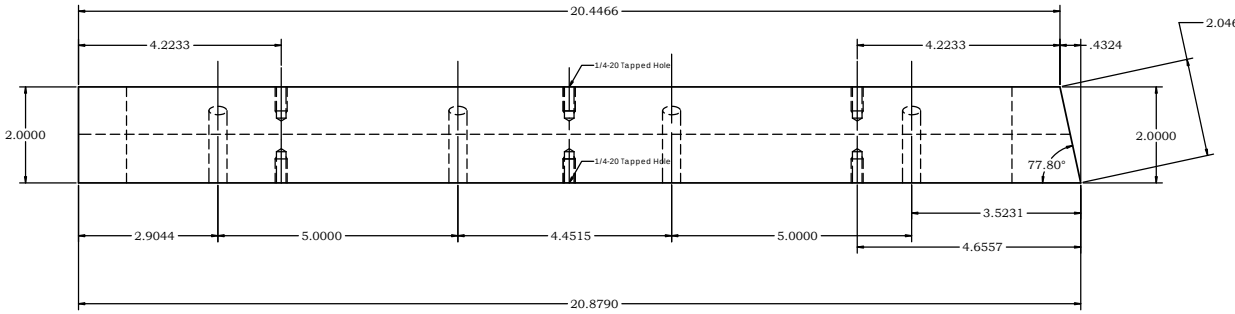
DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES	TRACKING NO.	U.S. Department of Energy Office of Science — Jefferson Lab — Operated by Jefferson Science Associates, LLC
MATERIAL: Aluminum Alloy 6051-T651	THIRD ANGLE PROJECTION	APPROVALS DATE DRAWN Kalyan Jinnuri 25 Sep 08 CHECKED APPROVED APPROVED	Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Right End Plate Upstream Close out
FINISH MACHINED SURFACES 125 UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES	EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL		SIZE E DWG. NO. B00000-01-10-009 REV SCALE 1:6 WEIGHT SHEET 2 OF 5

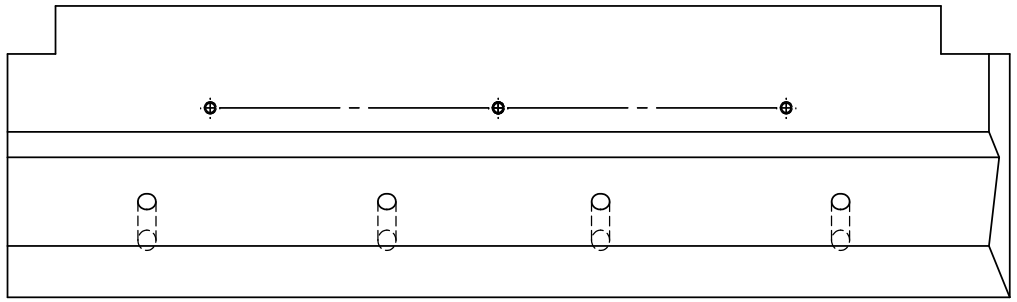


DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ± ± ± THIRD ANGLE PROJECTION	TRACKING NO.	U.S. Department of Energy, Office of Science — Jefferson Lab, Thomas Jefferson National Accelerator Facility — Operated by Jefferson Science Associates, LLC
MATERIAL: Aluminum Alloy 6051-T651	EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL	APPROVALS / DATE	Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Right End Downstream Close out
FINISH: MACHINED SURFACES 32 UNLESS OTHERWISE NOTED		DRAWN: Kalyan Jinnuri 25 Sep 08	
DEBURR & BREAK ALL SHARP EDGES		CHECKED	SIZE: E — DWG. NO.: B00000-01-10-009 — REV
		APPROVED	SCALE: 1:6 — CAD DRAWING NO. — SHEET 3 OF 5
		APPROVED	



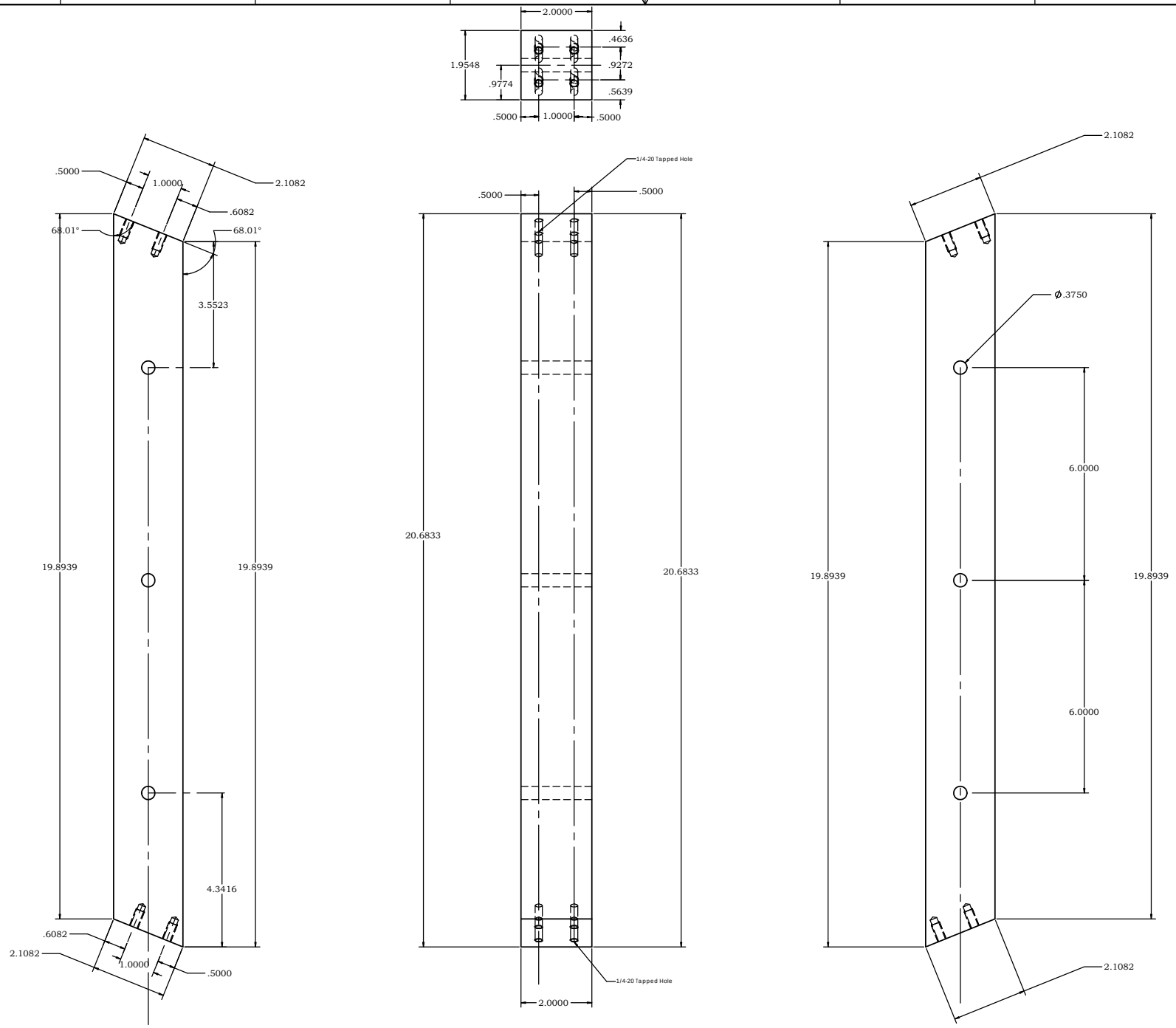






DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES X ± X ± SCALE THIRD ANGLE PROJECTION	TRACKING NO.	U.S. Department of Energy, Office of Science — Jefferson Lab, Operated by Jefferson Science Associates, LLC — Thomas Jefferson National Accelerator Facility
MATERIAL: Aluminum Alloy 6051-T651		APPROVALS / DATE	Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Right End Plate Top Close out
FINISH: MACHINED SURFACES 32 √ UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES		DRAWN: Kalyan Jinnuri 25 Sep 08 CHECKED APPROVED APPROVED	SIZE: E — DWG. NO.: B00000-01-10-009 — REV SCALE: 1:1 — CAD I/F ASSY NO. — SHEET 4 OF 5

EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL



EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL

DOCUMENT CONTROL STAMP

DIM & TOL PER ASME Y14.5
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMAL ANGLES
X ±
.XX ±
.XXX ±

THIRD ANGLE PROJECTION

TRACKING NO.

	APPROVALS	DATE
DRAWN	Kalyan Jinnuri	25 Sep 08
CHECKED		
APPROVED		
APPROVED		

MATERIAL
Aluminum Alloy 6051-T651

FINISH
MACHINED SURFACES 32 UNLESS OTHERWISE NOTED
DEBURR & BREAK ALL SHARP EDGES

U.S. Department of Energy, Office of Science
Jefferson Lab
Thomas Jefferson National Accelerator Facility
Operated by Jefferson Science Associates, LLC

Hall B - 12 GEV
Drift Chamber Sys Mech Structure
Region 3
Right End Plate Nose Side Close out

SIZE E | DWG. NO. **B00000-01-10-009** | REV

SCALE **1:1** | CAD I/R ASSY NO. | SHEET 5 OF 5