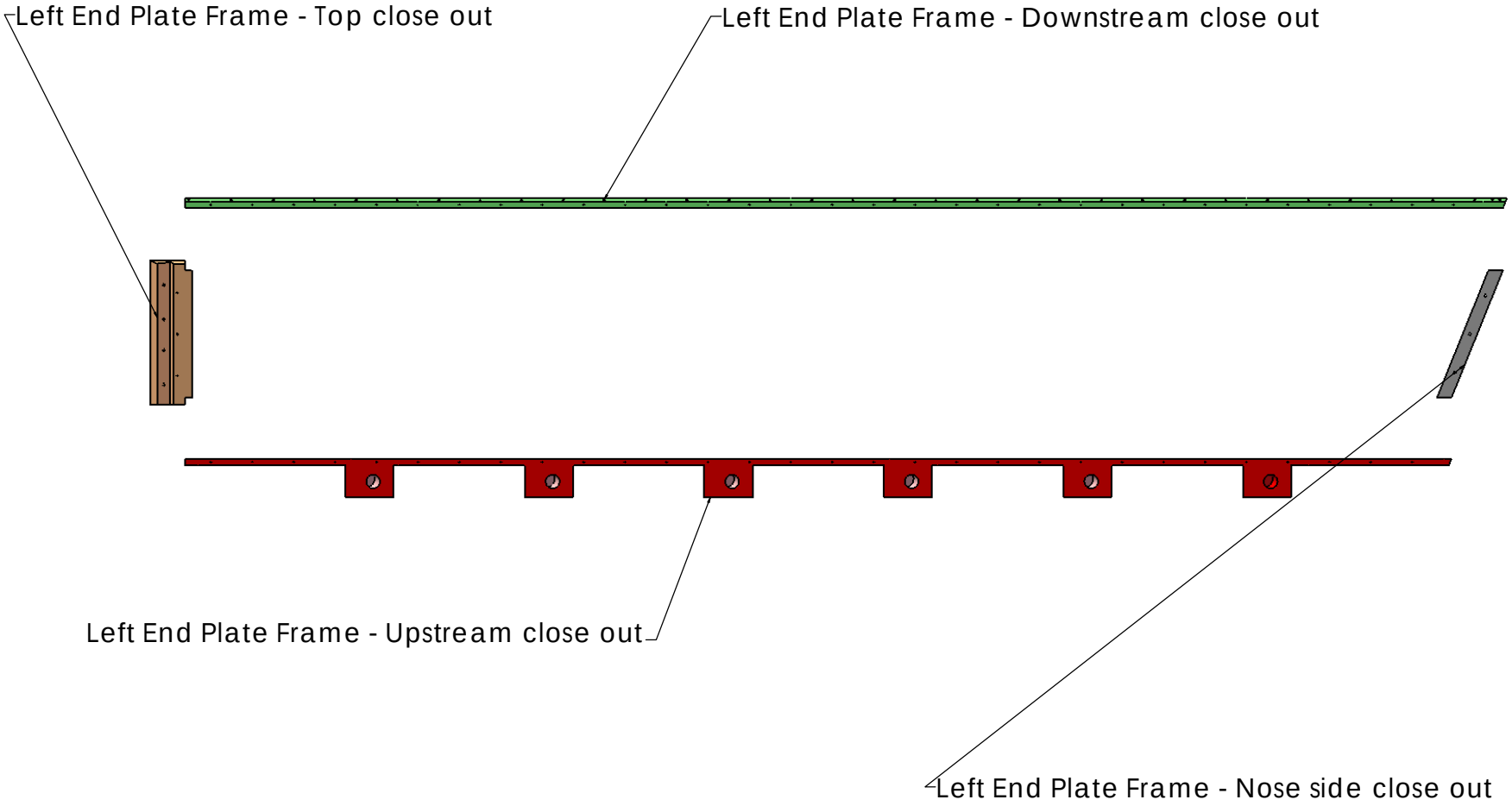
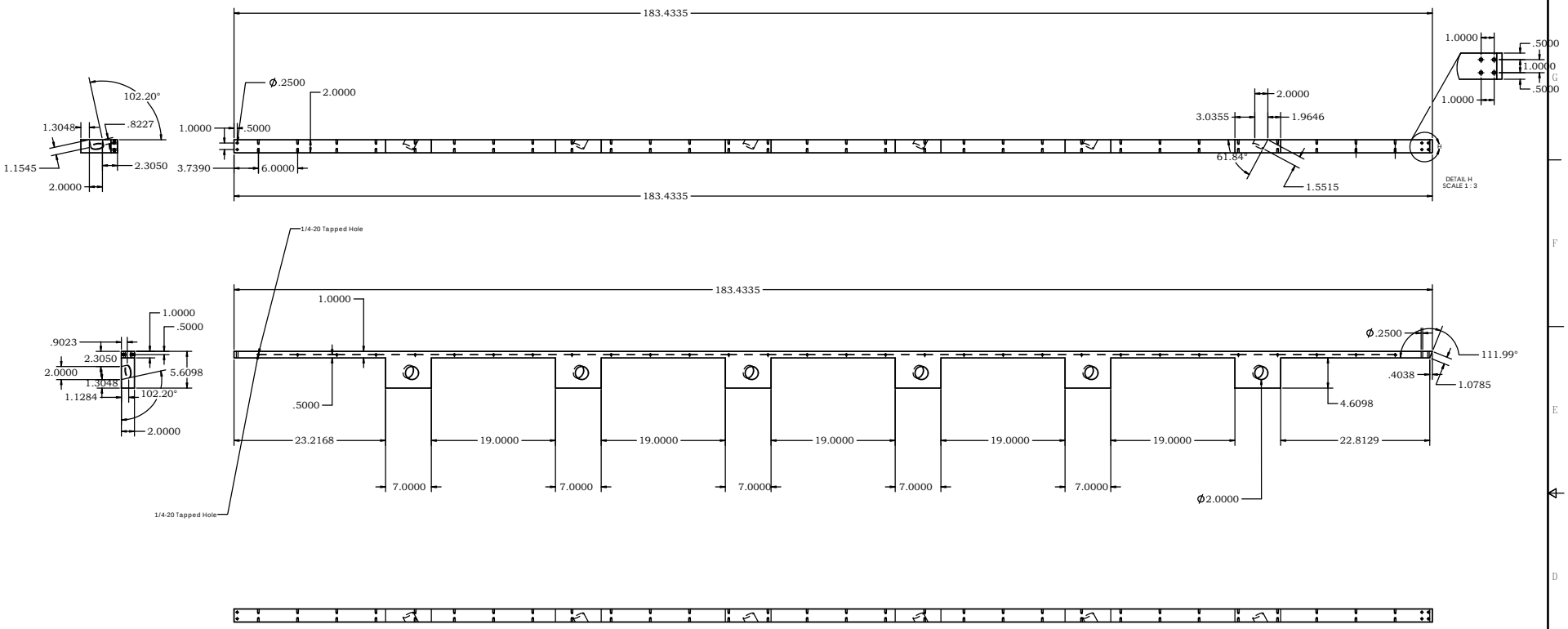


DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES	TRACKING NO.	U.S. Department of Energy, Office of Science — Jefferson Lab, Thomas Jefferson National Accelerator Facility — Operated by Jefferson Science Associates, LLC
MATERIAL: Aluminum Alloy 6051-T651	THIRD ANGLE PROJECTION	DRAWN: Kalyan Jinnuri 25 Sep 08	Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Left End Plate - Frame Assembly
FINISH: MACHINED SURFACES — UNLESS OTHERWISE NOTED		CHECKED	SIZE: E — DWG. NO.: B00000-01-10-0004 — REV
REMOVE & BREAK ALL SHARP EDGES		APPROVED	SCALE: 1:6 — SHEET 1 OF 5
		APPROVED	

EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL



Notes

All Dimensions are in Inches

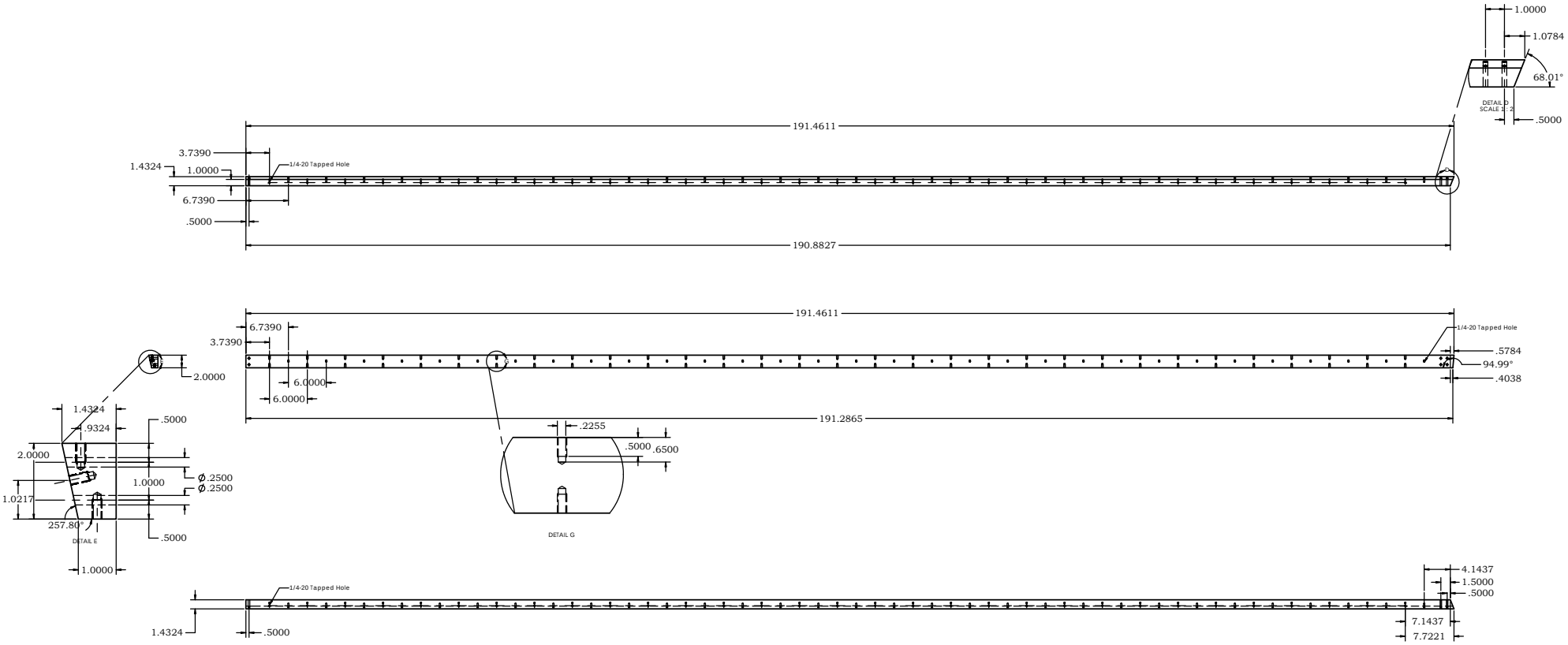
Unless otherwise stated diametric tolerance for holes is +/- 0.003 inches

Positional tolerance for holes is 0.006 Inches

All holes to be burr free, however, sharp edges are permitted

All dimensions are at 68 Deg F

DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES	TRACKING NO.	U.S. Department of Energy Office of Science — Jefferson Lab — Operated by Jefferson Science Associates, LLC
MATERIAL: Aluminum Alloy 6051-T651	THIRD ANGLE PROJECTION	DRAWN: Kalyan Jinnuri 25 Sep 08	Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Left End Plate Upstream Close out
FINISH: MACHINED SURFACES 32 UNLESS OTHERWISE NOTED REMOVE & BREAK ALL SHARP EDGES		CHECKED APPROVED APPROVED	SIZE E — DWG. NO. B00000-01-10-004 — REV SCALE 1:6 — SHEET 2 OF 5



Notes

All Dimensions are in Inches

Unless otherwise stated diametric tolerance for holes is +/- 0.003 inches

Positional tolerance for holes is 0.006 Inches

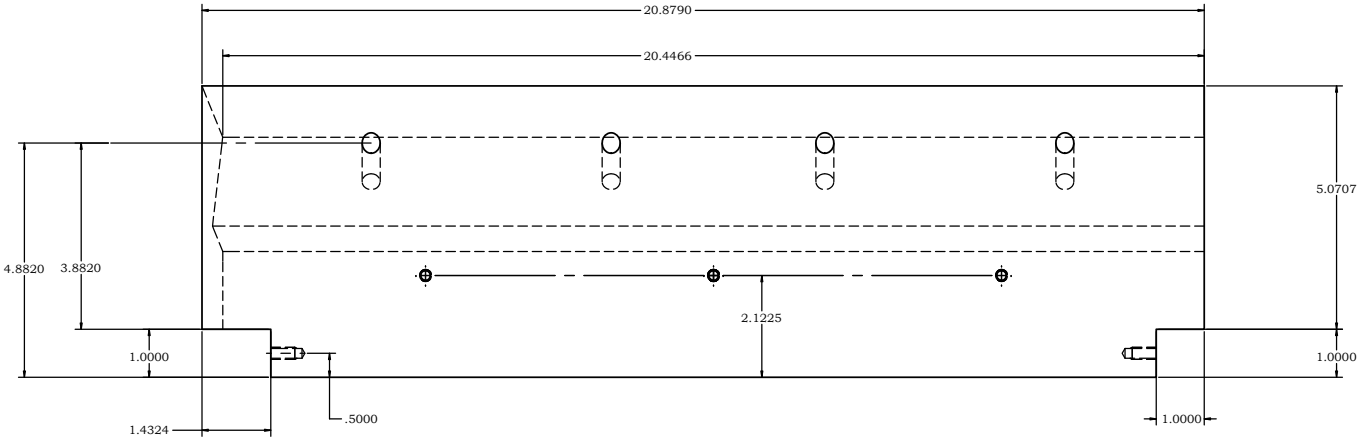
All holes to be burr free, however, sharp edges are permitted

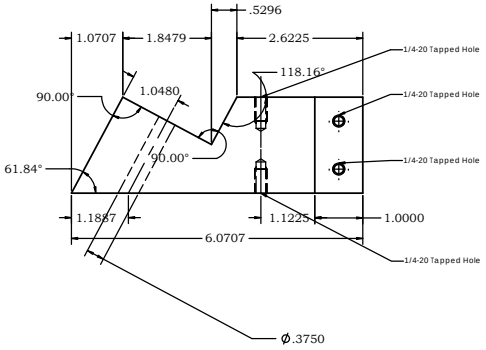
All dimensions are at 68 Deg F

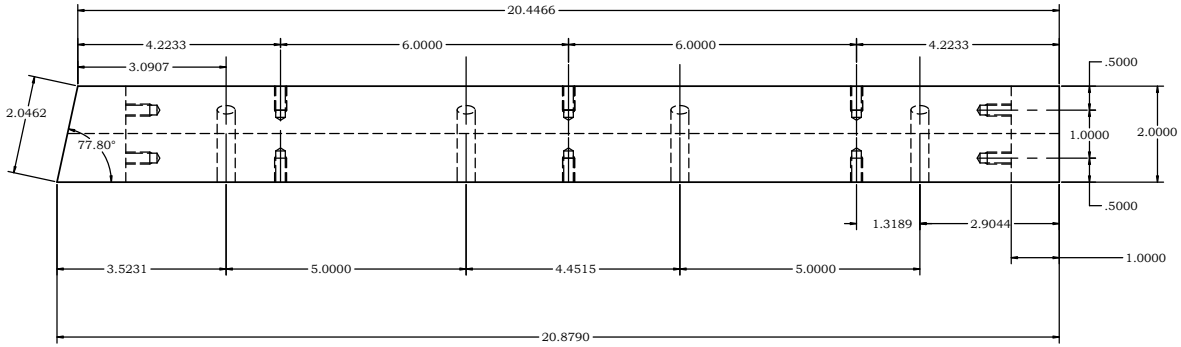
DOCUMENT CONTROL STAMP	TRACKING NO.	U.S. Department of Energy, Office of Science — Jefferson Lab, Thomas Jefferson National Accelerator Facility — Operated by Jefferson Science Associates, LLC	
MATERIAL: Aluminum Alloy 6051-T651	APPROVALS / DATE	Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Left End Plate Downstream Close out	
FINISH: MACHINED SURFACES; UNLESS OTHERWISE NOTED	DRAWN: Kalyan Jinnuri, 25 Sep 08	SIZE: E	DWG. NO.: B00000-01-10-004
DEBURR & BREAK ALL SHARP EDGES	CHECKED	SCALE: 1:6	SHEET 3 OF 5
	APPROVED		
	APPROVED		

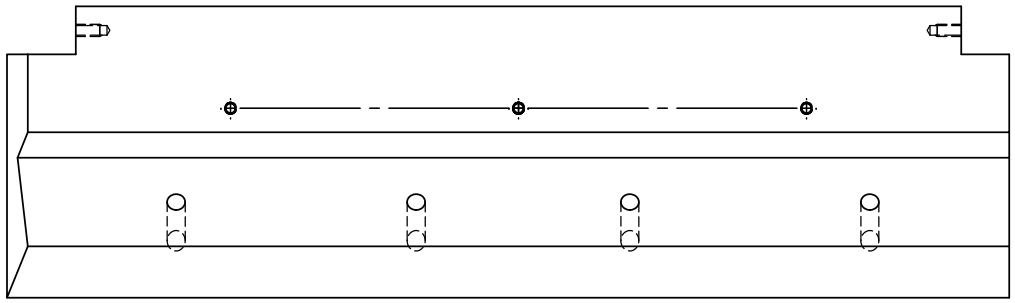
DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED. DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS, DECIMAL, ANGLES. THIRD ANGLE PROJECTION.

EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL.









Notes

All Dimensions are in Inches

Unless otherwise stated diametric tolerance for holes is +/- 0.003 inches

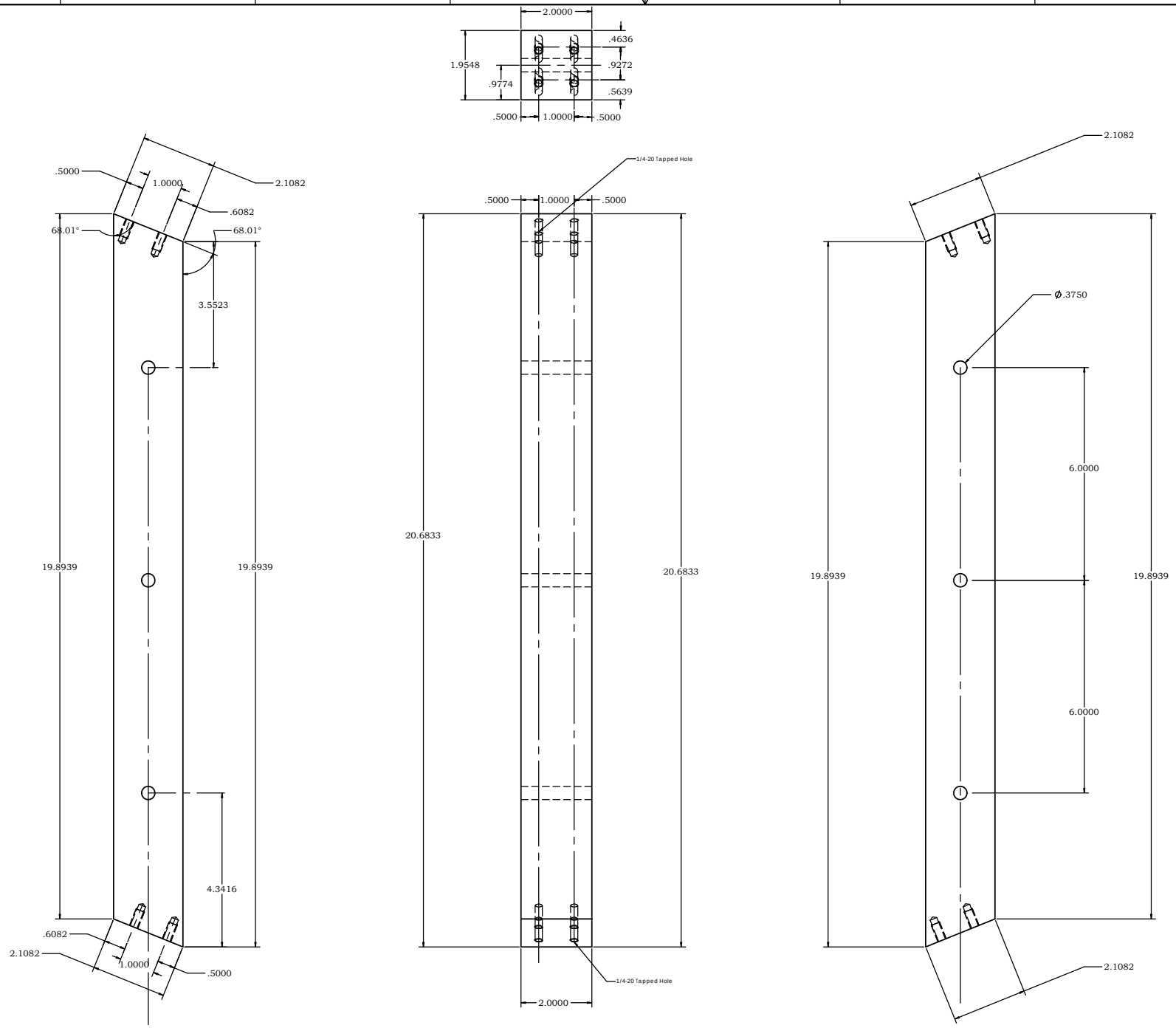
Positional tolerance for holes is 0.006 Inches

All holes to be burr free, however, sharp edges are permitted

All dimensions are at 68 Deg F

DOCUMENT CONTROL STAMP	TRACKING NO.	U.S. Department of Energy, Office of Science — Jefferson Lab — Operated by Jefferson Science Associates, LLC	
MATERIAL: Aluminum Alloy 6051-T651	APPROVALS / DRAWN: Kalyan Jinnuri 25 Sep 08	Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Left End Plate Top Close out	
FINISH: MACHINED SURFACES 32 UNLESS OTHERWISE NOTED; DEBURR & BREAK ALL SHARP EDGES	CHECKED / APPROVED / APPROVED	SIZE: E; DWG. NO.: B00000-01-10-004; REV:	
DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED. DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ± ± ±	THIRD ANGLE PROJECTION	SCALE: 1:1; CAD I/F ASSY NO.; SHEET 4 OF 5	

EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL



DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES	TRACKING NO.	U.S. Department of Energy, Office of Science — Jefferson Lab — Operated by Jefferson Science Associates, LLC
MATERIAL: Aluminum Alloy 6051-T651	THIRD ANGLE PROJECTION	APPROVALS / DRAWN: Kalyan Jinnuri 25 Sep 08 / CHECKED / APPROVED / APPROVED	Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Left End Plate Nose Side Close out
FINISH: MACHINED SURFACES 32 UNLESS OTHERWISE NOTED; DEBURR & BREAK ALL SHARP EDGES	EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL		SIZE: E; DWG. NO.: B00000-01-10-004; REV: ; SCALE: 1:1; CAD I/F ASSY NO.; SHEET 5 OF 5