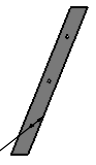
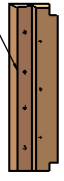


Left End Plate Frame - Top close out

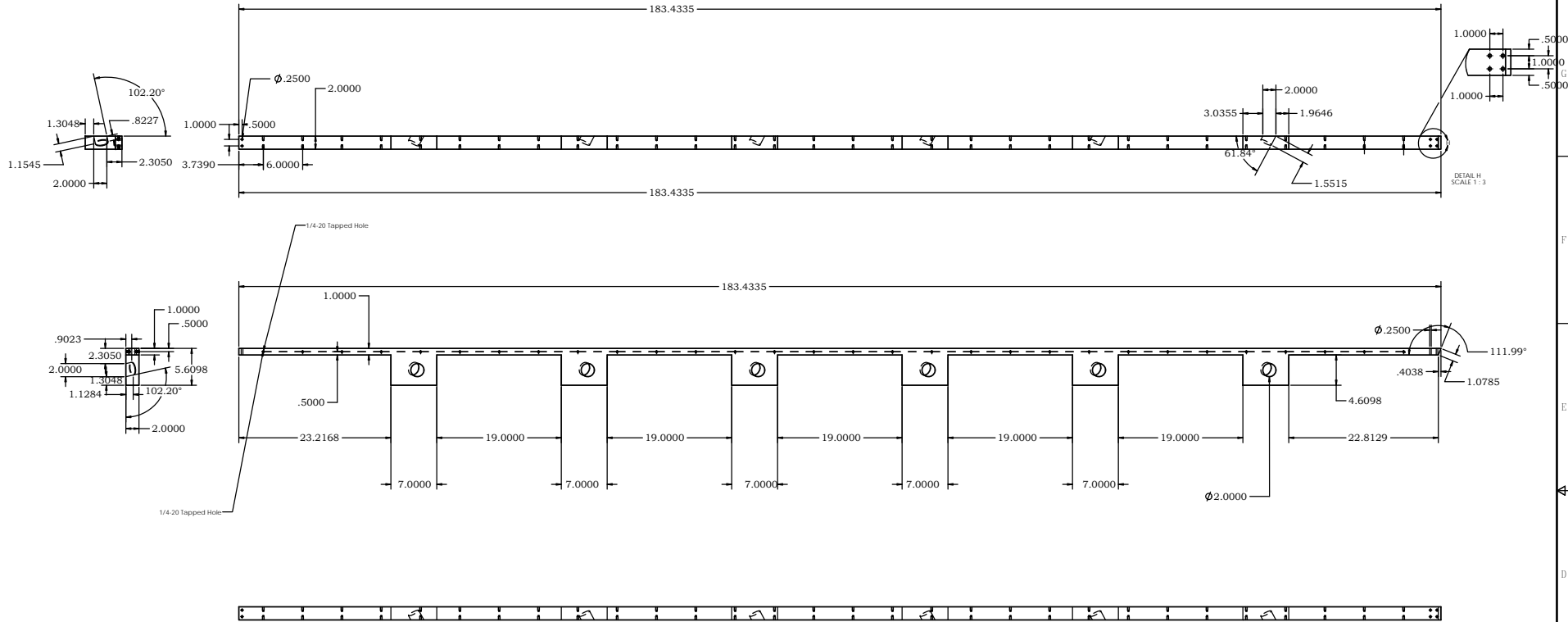
Left End Plate Frame - Downstream close out



Left End Plate Frame - Upstream close out

Left End Plate Frame - Nose side close out

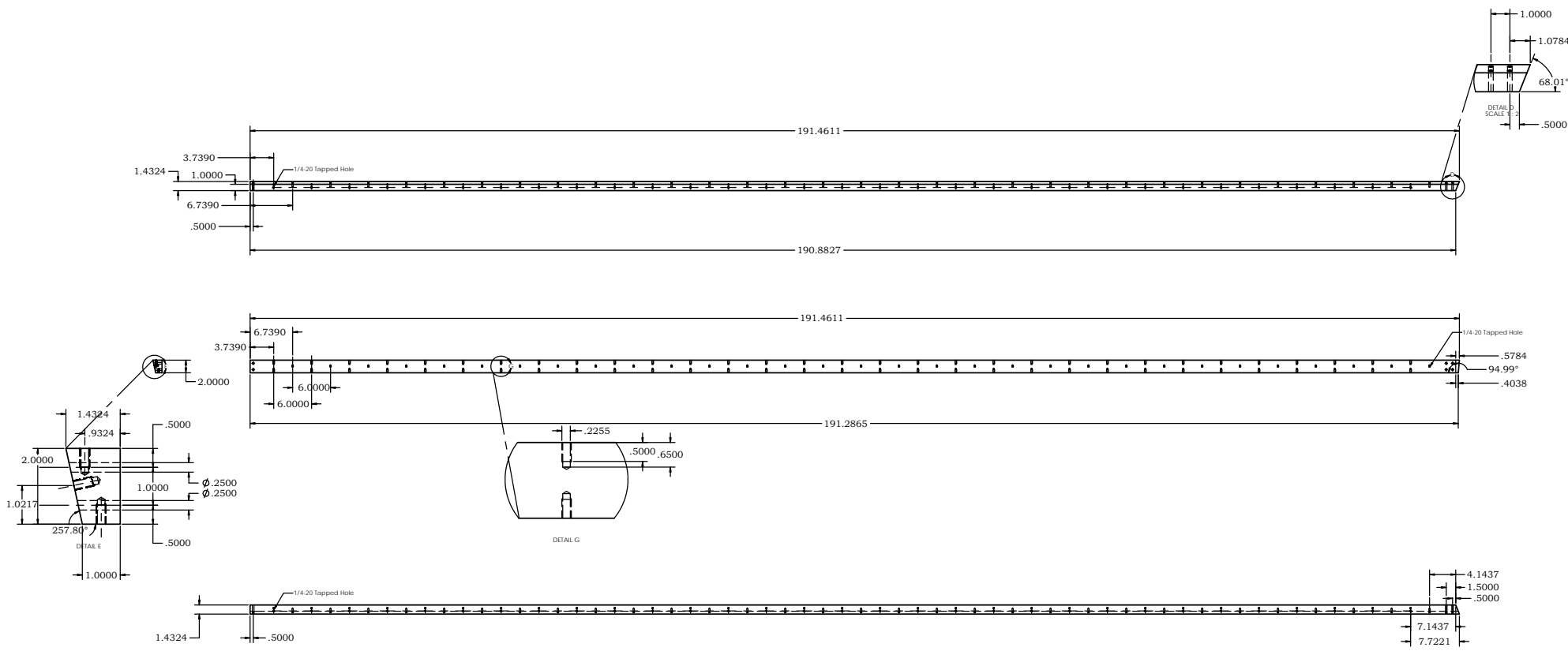
DOCUMENT CONTROL STAMP		EACH SHEET OF A MULTI-SHEET DRAWING SHOULD ALWAYS CARRY THE SAME REVISION LEVEL	
DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED TOLERANCES ARE IN INCHES FINISHES SURF. ANGLES		TRACKING NO. APPROVALS: DATE DRAWN: Kalyan Jemari 25 Sep 08	U.S. Department of Energy Office of Science Operated by Jefferson Lab Associates, LLC
MATERIAL: <b>Aluminum Alloy 6061 T651</b>	FINISH: MACHINED UNFINISHED POLISHED UNLESS OTHERWISE NOTED DIMENSIONS ARE ON ALL SURVEY EDGES	CHECKED: APPROVED:	TITLE: <b>Left End Plate - Frame Assembly</b> DWG. NO.: <b>B00000-01-10-0004</b> SIZE: 1:6 SHEET 1 OF 5



Notes

- All Dimensions are in Inches
- Unless otherwise stated diametric tolerance for holes is +/- 0.003 inches
- Positional tolerance for holes is 0.006 Inches
- All holes to be burr free, however, sharp edges are permitted
- All dimensions are at 68 Deg F

DOCUMENT CONTROL STAMP		EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL	
DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED TOLERANCES ARE IN INCHES FINISHES SURF. ANGLES		TRACKING NO.	
MATERIAL <b>Aluminum Alloy 6051-7651</b>		U.S. Department of Energy <b>Jefferson Lab</b> <small>Thomas Jefferson National Accelerator Facility, Williamsburg, VA</small>	
FROM: [ ] CHECKED: [ ] DESIGNED: [ ] DRAWN: [ ] APPROVED: [ ]		DRAWN: Kalyan Jeyan DATE: 25 Sep 08	
TITLE <b>Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Left End Plate Upstream Close out</b>		DWG. NO. <b>B00000-01-10-004</b>	
SCALE: 1:6		SHEET 2 OF 5	



## Notes

All Dimensions are in Inches

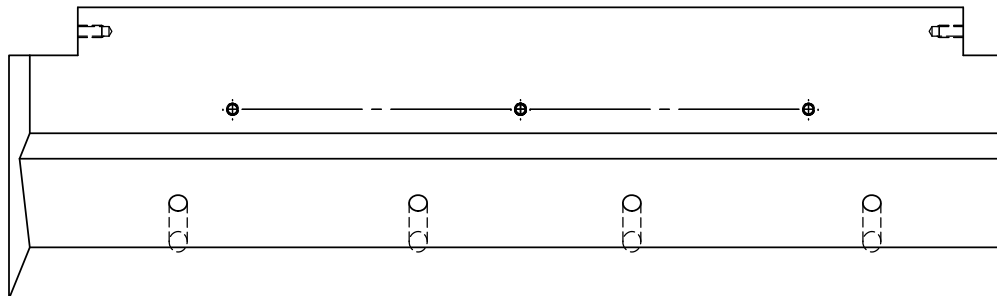
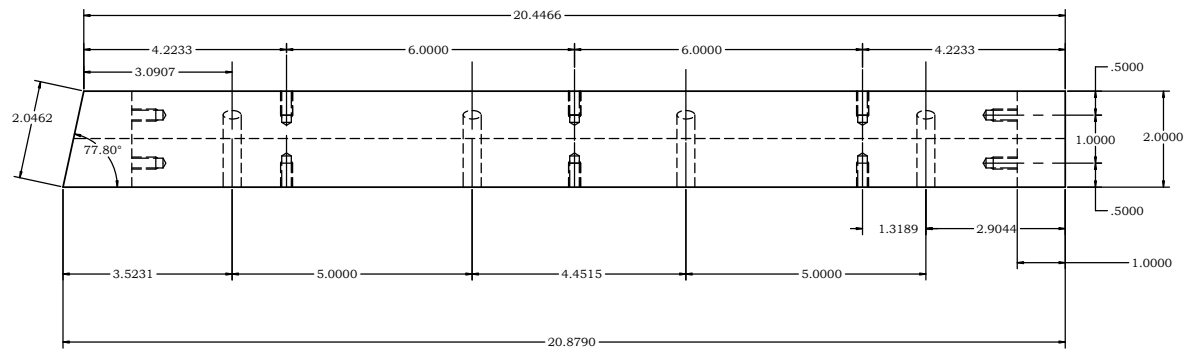
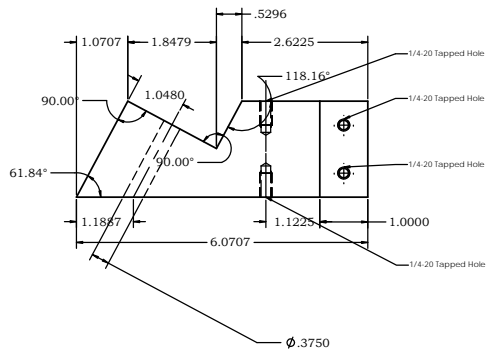
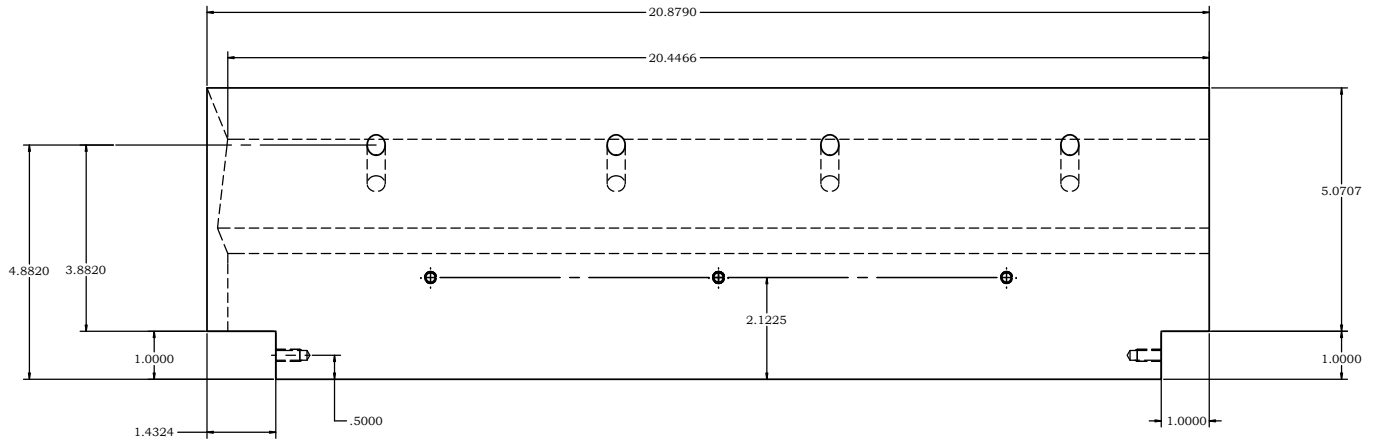
Unless otherwise stated diametric tolerance for holes is +/- 0.003 inches

Positional tolerance for holes is 0.006 Inches

All holes to be burr free, however, sharp edges are permitted

All dimensions are at 68 Deg F

DOCUMENT CONTROL STAMP		EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL		TRACKING NO.		U.S. Department of Energy Office of Science	
MATERIAL: <b>Aluminum Alloy 6051-7651</b>		DIN & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED TOLERANCES ARE IN INCHES FINISHES SURF. ANGLES		APPROVALS: DATE: DRAWN: Kalyan Jemani 25 Sep 08		 <b>JPL</b> <small>Jet Propulsion Laboratory</small> <small>California Institute of Technology</small>	
FORM: MACHINED TO DIMENSIONS FINISHED TO DIMENSIONS FINISHED TO DIMENSIONS		<input checked="" type="checkbox"/> UNLESS OTHERWISE NOTED <input type="checkbox"/> UNLESS OTHERWISE NOTED <input type="checkbox"/> UNLESS OTHERWISE NOTED		APPROVED: _____		Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Left End Plate Downstream Close out	
		APPROVED: _____		SIZE: B		DWG. NO.: <b>B00000-01-10-004</b>	
		APPROVED: _____		1:6		SHEET 3 OF 5	



**Notes**

All Dimensions are in Inches

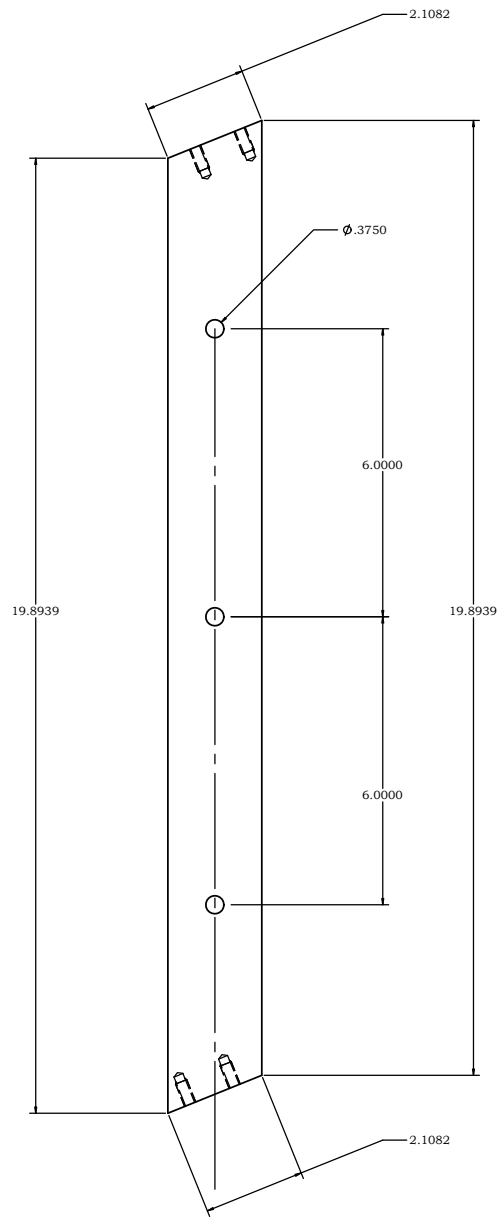
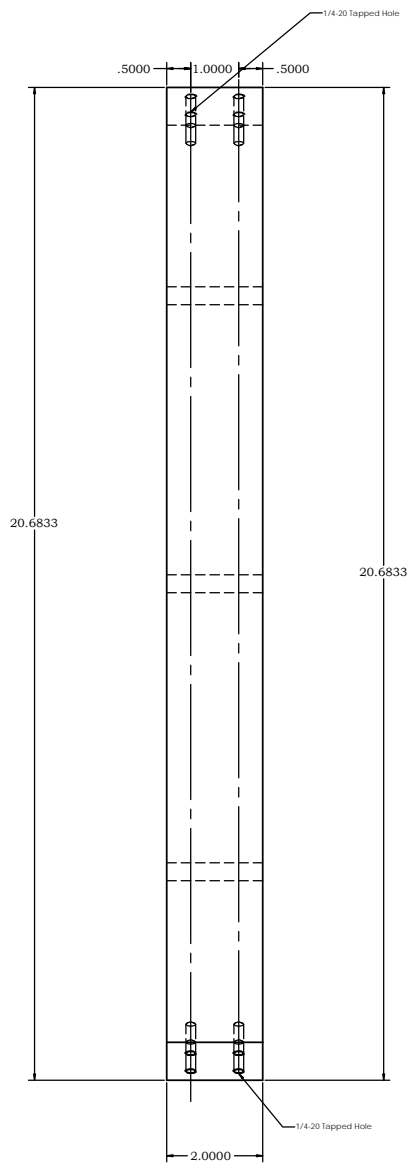
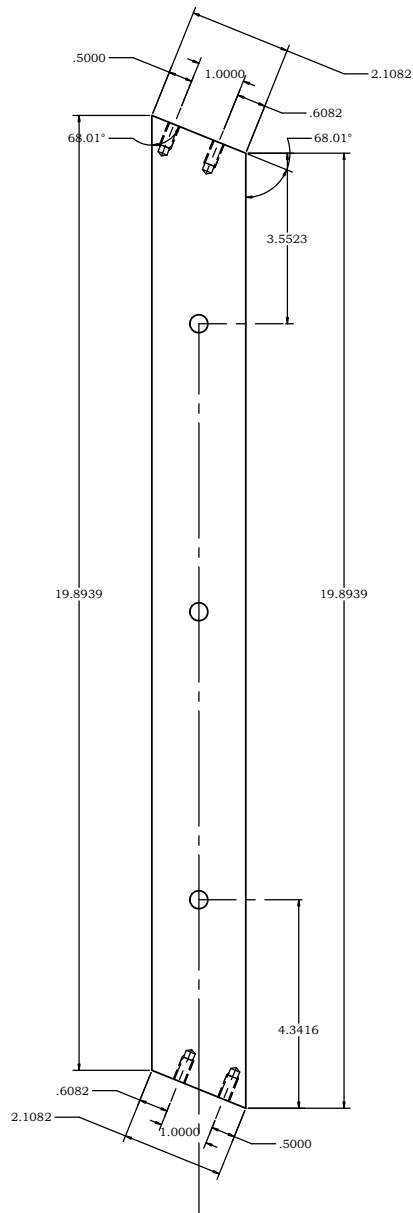
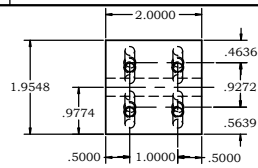
Unless otherwise stated diametric tolerance for holes is +/- 0.003 inches

Positional tolerance for holes is 0.006 Inches

All holes to be burr free, however, sharp edges are permitted

All dimensions are at 68 Deg F

DOCUMENT CONTROL STAMP		EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL		U.S. Department of Energy Office of Science	
MATERIAL: <b>Aluminum Alloy 6061-T651</b>		DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED TOLERANCES ARE IN INCHES FRACTIONS DECIMAL ANGLES			
FINISH: MACHINED POLISHED		CHECKED: Kalyan Jeyan		APPROVED BY: 	
APPROVED:		DATE: 25 Sep 08		Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Left End Plate Top Close out	
APPROVED:		DATE: 8		DWG. NO.: <b>B00000-01-10-004</b> 1:1	



DOCUMENT CONTROL STAMP		TRACKING NO.		U.S. Department of Energy Office of Science	
DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED TOLERANCES ARE IN INCHES FINISHES FINISH ANGLES		APPROVED: [Signature] DATE: [Date] DRAW: Kalyon Jensen 25 Sep 08		<b>Jefferson Lab</b> Operated by <b>Johnson</b> Associates, LLC Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Left End Plate Nose Side Close out	
MATERIAL: <b>Aluminum Alloy 6061 T651</b>		CHECKED: [Signature]		SIZE: [ ] DWG. NO.: <b>B00000-01-10-004</b>	
FINISH: [ ] UNFINISHED: [ ] POLISHED: [ ] ANNEAL: [ ]		APPROVED: [Signature]		1:1 [ ] SHEET 5 OF 5	