



Core and skins should be glued and then the holes should be drilled.

All holes are thru holes

Unless otherwise stated diametric tolerance for holes is +/- 0.003 inches

Positional tolerance for holes is 0.006 Inches

All holes to be burr free, however, sharp edges are permitted

All dimensions are at 68 Deg F

DOCUMENT CONTROL STAMP		EACH SHEET OF A MULTI-SHEET DRAWING SHALL ALWAYS CARRY THE SAME REVISION LEVEL		TRACKING NO.		U.S. Department of Energy Office of Science		Jefferson Lab Operated by Thomas Jefferson National Accelerator Facility, Inc.	
MATERIALS: <b>Hexace Core with Carbon Fiber Skins</b>		DRAWN BY: Kalyan Jeyaram		DATE: 25 Sep 08		PROJECT: Hall B - 12 GEV Drift Chamber Sys Mech Structure Region 3 Hexcel Backing Sheet		APPROVED BY: [Signature]	
DESIGNED BY: [Signature]		CHECKED BY: [Signature]		APPROVED BY: [Signature]		DATE: 25 Sep 08		DWG. NO.: <b>B00000-01-10-0018</b>	
SCALE: 1:1		SHEET NO.: 1		TOTAL SHEETS: 1		REV. NO.:		SHEET 1 OF 1	